The KEY to Rapid CAD/CAM Mass Reproduction

Very Low Temperature As low as 71°C - 160°F

Rapid Molds from Rapid Prototypes From Computer to Production In Hours, Not Days.

Make high-volume production molds *Directly* from CAD/CAM and Rapid Prototyping models *Fast* without risk of damage from heat or pressure.

CASTALDO® VLT™ brings to manufacturers what has been missing so far in the CAD/CAM revolution - **Speed!** Get your models into production in as little as **30 minutes!**

CASTALDO[®] VLT[™] vulcanizes at temperatures as *low as 160°F / 71°C*, making it ideal for creating tough, strong long-lasting *production* rubber molds *directly* from all types of plastic resin models. Makes great molds from traditional wax carvings too!

CASTALDO[®] VLT[™]

produces highly detailed wax injections with an extraordinarily shiny surface that requires less finishing. Waxes are self-releasing and need no release spray. Molds are easy to pack and easy to cut. Rubber shrinkage is only **0.1%**. **CASTALDO[®] VLT[™]** Silicone Molding Rubber is provided in two sizes.

• Regular: strips 18" x 2 7/8 " x approximately 3/8" (45.7 cm x 7.3 cm x approximately 6 mm) and packaged in 5-lb. cartons (2.27 kg).

• Double-wide: strips 18" x 5 3/4" x approximately 3/8" (45.7 cm x 14.5 cm x approximately 6 mm) and packaged in 10 lb. / cartons (4.5 kg).

A standard size mold vulcanizes at:

- 88 $^{\circ}$ C / 190 $^{\circ}$ F for 30 minutes
- 82° C / 180° F for 45 minutes
- 76 $^{\circ}$ C / 170 $^{\circ}$ F for 60 minutes
- 71° C / 160° F for 90 minutes



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